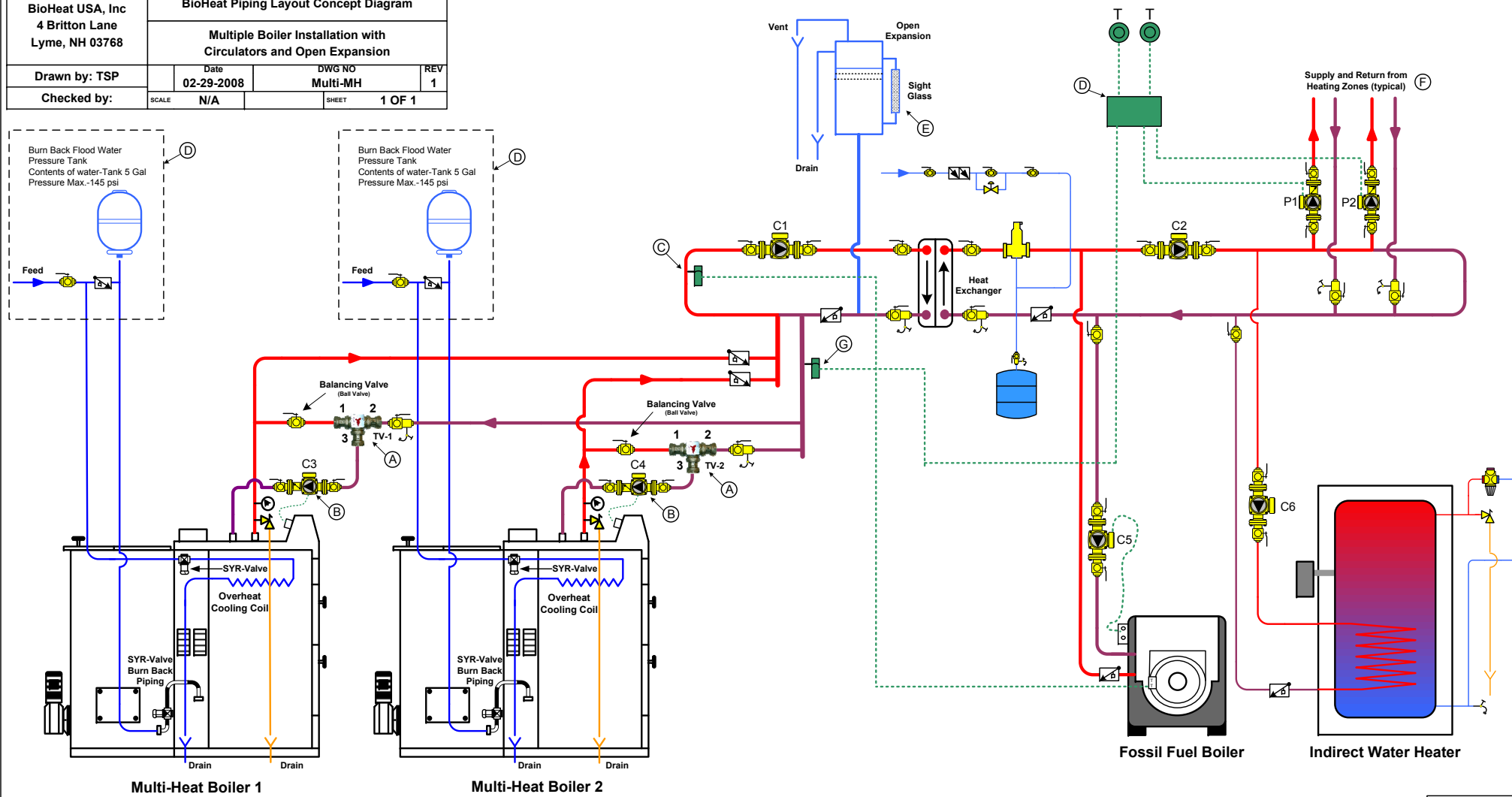
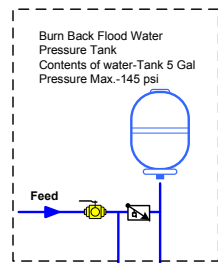
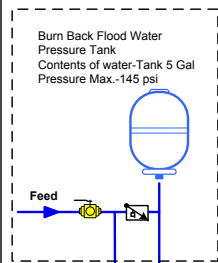


BioHeat USA, Inc 4 Britton Lane Lyme, NH 03768		BioHeat Piping Layout Concept Diagram		
Multiple Boiler Installation with Circulators and Open Expansion				
Drawn by: TSP	Date: 02-29-2008	DWG NO: Multi-MH	REV: 1	
Checked by:	SCALE: N/A	SHEET: 1 OF 1		



Symbol Key	
Ball Valve	
Purging Valve	
Weighted Check Valve	
Pressure Relief Valve	
Pressure Reducing Valve	
Air Separator	
Circulator	
Boiler Drain	
Backflow Preventer	
Terminator Valve	

- Notes:
- (A) Terminator Mixing Valve with 61 °C element. Balancing Valve Must be Used above Port 1.
 - (B) The boiler's C-3 circulator needs to be wired through a switch or RIB relay as per owner's manual. (Part # RIBU1C)
 - (C) An aquastat or sensor can be used to switch on fossil fuel boiler.
 - (D) Domestic cold water is connected as shown for Model 1.5 and 2.5. Model 4.0 has only one connection to the SYR-Valve burn back piping.
 - (E) Open Expansion Tank-Please refer to Bio-Heat Open Expansion Bulletin for more information.
 - (F) It is necessary to have a minimum constant load on the boiler when it is operating to prevent it from going into stand-by mode for long periods of time.
 - (G) An aquastat is used to prevent the boiler from going into stand-by for extended periods of time. It is set to a few degrees above the boiler's set-point and needs to activate a heating circuit that is at least 10% of the boiler's rated output. A Honeywell L6006C or equivalent can be used. (Tarm Part # L6006C)

Note: This is only a concept drawing. Final design, installation and code compliance details are the responsibility of the designer/installer of the system.