

Summary: It has come to our attention that smoke may escape through the adjustment slots for the Load Door and also the Ash Door of the **Scandtec Solo Plus 30, 40 and 60** wood fired boilers. There are four of these adjustment slots for each door. This problem can be eliminated by installing the enclosed washers and following the instructions below.

Action: With the boiler shut down and cool, open the load door and locate the four load door adjustment bolts just inside of the door frame (See Photo 1). You may note that the adjustment slots extend beyond the diameter of the bolt head. Smoke may escape from these slot gaps.

Remove one bolt at a time, add the one of the enclosed washers to the bolt, reattach the bolt and tighten. The flat on the washer is to provide a proper fit up against the rope gasket on the door when the bolt is adjusted toward the front of the boiler, or the flat should provide a proper fit up against the rear of the door frame when the bolt is adjusted toward the rear of the boiler (See Photo 2). This bolt and washer set will cover the slot gaps which will prevent smoke from escaping. We recommend you remove only one bolt at a time so you will not lose the adjustment of the door on the door frame. Repeat the above for the Ash Door. Recheck the seal adjustments of both doors.

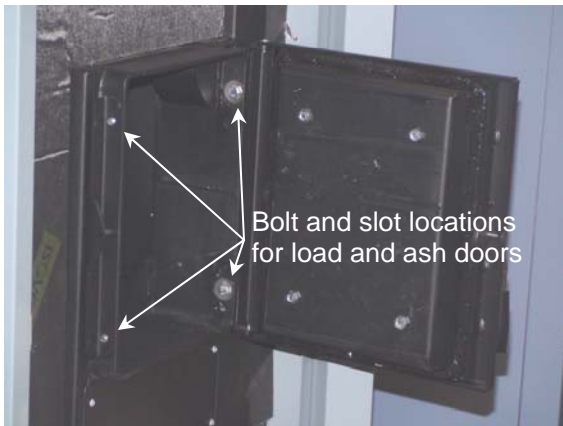


Photo 1



Photo 2